

Listing of Claims

The following listing of claims will replace all prior versions, and listings, of claims in the subject application:

Claims 1-29 (canceled)

30. (original) In a method of producing a toner bottle from a preform basically made up of a mouth portion, a support ring portion and a stretch blow portion by biaxial, stretch blow molding, an outer circumference of said mouth portion has circularity of about 0.7 mm or below.

31. (original) In a method of producing a toner bottle from a preform basically made up of a mouth portion, a support ring portion and a stretch blow portion by biaxial, stretch blow molding, an outer circumference of said mouth portion has circularity of about 0.7 mm or below, and said mouth portion and said support ring portion have coaxiality of about 1.0 mm or below.

32. (original) In a method of producing a toner bottle from a preform basically made up of a mouth portion, a support ring portion and a stretch blow portion by biaxial, stretch blow molding, use is a mold formed with a recess at which a gas vent communicated to an outside of said mold is open and a gas is forcibly sucked out of said recess during molding to thereby form a projection on said toner bottle.

33. (original) In a method of producing a toner bottle from a preform basically made up

of a mouth portion, a support ring portion and a stretch blow portion by biaxial, stretch blow molding, a lug protrudes from said support ring portion for allowing, before said stretch blow portion softened by heat is introduced in a mold, adjusting means to adjust an angular position of said preform in engagement with said lug.

34. (original) In a method of producing a toner bottle from a preform basically made up of a mouth portion, a support ring portion and a stretch blow portion by biaxial, stretch blow molding, when said stretch blow portion is to be stretched in a mold, a hollow stretch pin is inserted into said preform via said mouth portion for pressing a bottom of said preform while, at the same time, compressed air is sent into said preform via a passage formed in said stretch pin and holes formed in a wall of said stretch pin.

35. (original) In a preform basically made up of a mouth portion, a support ring portion and a stretch blow portion for producing a toner bottle by biaxial, stretch blow molding, an outer circumference of said mouth portion has circularity of about 0.7 mm or below.

36. (original) The preform as claimed in claim 35, wherein a surface of said preform is at least partly roughened.

37. (original) The toner bottle as claimed in claim 35, wherein said toner bottle is formed of a mixture of polyethylene terephthalate and polyethylene.

38. (original) The toner bottle as claimed in claim 35, wherein said toner bottle is formed of a material reclaimed from used product collected on a market or wastes available from a factory.

39. (original) The toner bottle as claimed in claim 38, wherein said toner bottle is formed of the material reclaimed and virgin resin of a same kind as said material.

40. (original) In a preform basically made up of a mouth portion, a support ring portion and a stretch blow portion for producing a toner bottle by biaxial, stretch blow molding, an outer circumference of said mouth portion has circularity of about 0.7 mm or below while said mouth portion and said support ring portion have coaxiality of about 1.0 mm or below.

41. (original) The preform as claimed in claim 40, wherein a surface of said preform is at least partly roughened.

42. (original) The toner bottle as claimed in claim 40, wherein said toner bottle is formed of a mixture of polyethylene terephthalate and polyethylene.

43. (original) The toner bottle as claimed in claim 40, wherein said toner bottle is formed of a material reclaimed from used product collected on a market or wastes available from a factory.

44. (original) The toner bottle as claimed in claim 43, wherein said toner bottle is formed of the material reclaimed and virgin resin of a same kind as said material.

45. (original) In a preform basically made up of a mouth portion, a support ring portion and a stretch blow portion for producing a toner bottle by biaxial, stretch blow molding, said stretch blow portion is stretched by 1.5 to 3 times in a vertical and a horizontal direction.

46. (original) The preform as claimed in claim 45, wherein a surface of said preform is at least partly roughened.

47. (original) The toner bottle as claimed in claim 45, wherein said toner bottle is formed of a mixture of polyethylene terephthalate and polyethylene.

48. (original) The toner bottle as claimed in claim 45, wherein said toner bottle is formed of a material reclaimed from used product collected on a market or wastes available from a factory.

49. (original) The toner bottle as claimed in claim 48, wherein said toner bottle is formed of the material reclaimed and virgin resin of a same kind as said material.

50. (original) A mold for forming by biaxial, stretch blow molding a toner bottle including a projection for feeding toner to an electrophotographic apparatus, said mold

comprising:

a recess for forming the projection; and

a gas vent open at a bottom of said recess for communicating said recess to an outside of said mold.

51. (new) A toner bottle comprising a material reclaimed from used products collected on a market or wastes available from a factory.

52. (new) The toner bottle as claimed in claim 51, wherein said material is formed of polyethylene terephthalate.

53. (new) The toner bottle as claimed in claim 51, wherein said material is formed of a mixture of polyethylene terephthalate and polyethylene.

54. (new) The toner bottle as claimed in claim 51, wherein said toner bottle is formed of said material reclaimed and virgin resin of a same kind as said material.

55. (new) The toner bottle as claimed in claim 51, wherein said toner bottle is formed of said material reclaimed and a plasticizer.